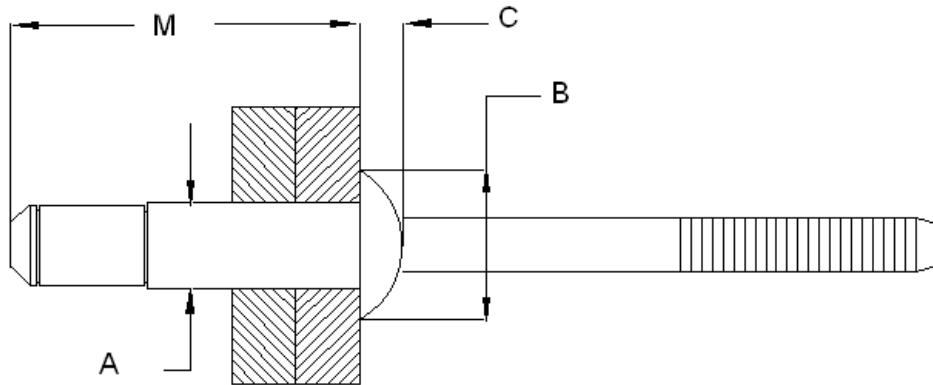


ULTRA-BOLT



Part Number	Grip Range	Hole Size	M (max.)	A (nom.)	B (max.)	C (max.)
UBS-S86	2.0 – 10.0	6.6 – 7.0	34.0	6.45	13.4	3.0
UBS-S82	2.0 – 6.0	6.6 – 7.0	23.0	6.45	13.4	3.0
UBS-S83	6.0 – 10.0	6.6 – 7.0	26.0	6.45	13.4	3.0

Materials

Rivet Body	Mandrel	Sleeve	Finish (all components)
SAE 1038/19MnB4	SAE 1038/35B2	SAE 1038/Cq35	Clear Zinc & Chromate

Part Numbers & Typical Values (N)

Part Number	Shear	Tensile	Pin retention (N)
UBS-S86	15000	9500	1500
UBS-S82	15000	9500	1500
UBS-S83	15000	9500	1500