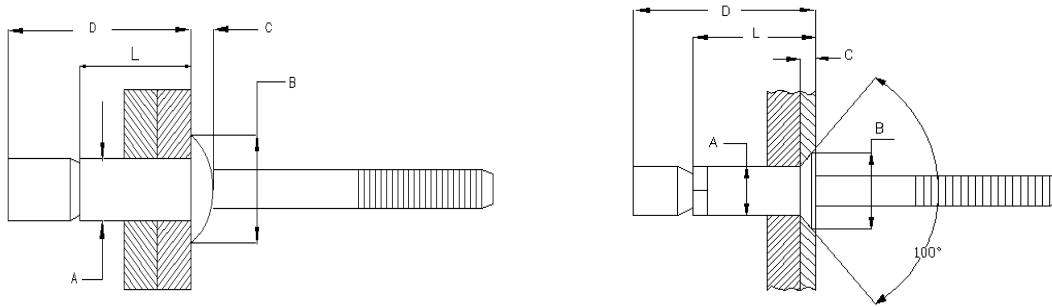


SELF-BOLT



Dimensions

Protruding (dome) head

Rivet Diameter (nom.)	Part Code	Grip Range	Hole Size	L (nom.)	B (max.)	C (max.)	D (max.)
4.8mm	64	1.6-6.8	4.9-5.1	10.0	10.0	2.1	18.2
	67	1.6-11.1	4.9-5.1	13.0	10.0	2.1	24.4
6.4mm	86	2.0-9.5	6.6-7.0	14.0	13.2	2.9	24.0
	810	2.0-15.9	6.6-7.0	19.0	13.2	2.9	33.0

Countersunk head

Rivet Diameter (nom.)	Part Code	Grip Range	Hole Size	L (nom.)	B (max.)	C (max.)	D (max.)
4.8mm	66	3.2-8.4	4.9-5.1	12.0	8.5	2.1	21.0
6.4mm	88	3.2-12.1	6.6-7.0	16.5	10.1	2.4	27.0

Materials

Material	Rivet Body	Mandrel	Rivet Finish	Mandrel Finish
Steel	SAE 10B21/19MnB4	SAE 1038/35B2	Clear Zinc	Clear Zinc
Stainless Steel	AISI 302HQ/ 1.4567	AISI 302HQ/ 1.4567	Natural	Natural

Part Numbers & Typical Values (N)

Size	Steel				Stainless Steel			
	Part Number	Shear	Tensile	Pin Retention	Part Number	Shear	Tensile	Pin Retention
4.8 x 10	SBP-S64	6,200	4,800	600	SBP-C64	6,200	4,800	600
4.8 x 13	SBP-S67	6,200	4,800	600	SBP-C67	6,200	4,800	600
4.8 x 12	<i>SBC-S66</i>	<i>6,200</i>	<i>4,800</i>	<i>600</i>	<i>N/A</i>	<i>---</i>	<i>---</i>	<i>--</i>
6.4 x 14	SBP-S86	11,100	9,500	1500	SBP-C86	11,100	9,500	1500
6.4 x 19	SBP-S810	11,100	9,500	1500	SBP-C810	11,100	9,500	1500
6.4 x 16	<i>SBC-S88</i>	<i>11,100</i>	<i>9,500</i>	<i>1500</i>	<i>SBC-C88</i>	<i>11,100</i>	<i>9,500</i>	<i>1500</i>